

TECHNICAL DATA SHEET

QLE 1050 Addition Cure, One Part Coating

Description

This is a 100% silicone solids, one part elastomer designed for use as a conformal coating, but can also be used for cloth coating applications.

Key Features

- 100% solids
- Transparent, ideal for pigmentation
- Fast cure at elevated temperatures

Application

Conformal coating for PCB's and cloth coating

| CURE PROFILE | |
|--------------|--------------|
| TEMPERATURE | TIME |
| 200 °C | 15 seconds |
| 150 °C | < 60 seconds |

Use and Cure Information

This material is a one-component, translucent, heat-cured silicone elastomer. The material should only be used on clean surfaces to maximize adhesion properties. In addition, some substrates may be difficult to bond to and some, such as galvanized metal, may cause cure inhibition. A primer can be used to eliminate this problem.

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Revision No 4
Download Date 18 May 2024

Property

Uncured Product

Color

Cure Type

Rheology

Specific Gravity

Viscosity

Test Method

Value

Clear to light brown

Addition

Liquid

0.97

Brookfield

500 cP

Cured Product

10 minutes at 150°C

Hardness Shore A

Max Working Temp

Min Working Temp

Refractive Index

Thermal Conductivity

ASTM D 2240-95 30

204 °C / 399 °F

-55 °C / -67 °F

1.40

0.14 W/mK

Storage

Max Storage Temperature

Shelf Life

4.4 °C / 40 °F

12 mths

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